



HiPace® 1200

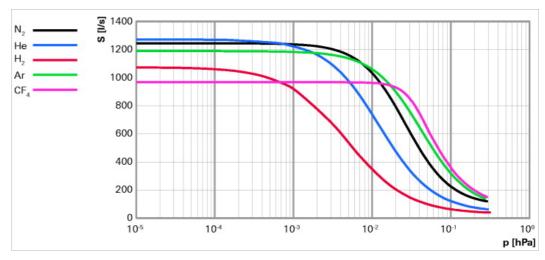
Powerful turbopumps with pumping speeds of up to 1,300 l/s.



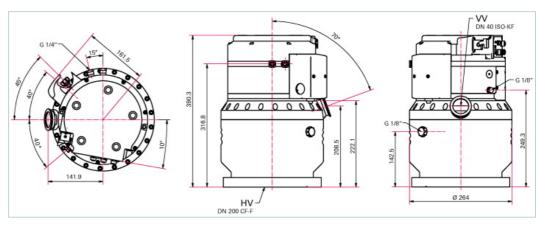


HiPace® 1200 U with TC 1200, DN 200 CF-F, upside down version

- Powerful turbopump with a pumping speed of up to 1250 l/s for N₂
- DN 200 CF-F flange for demanding UHV applications
- Integrated TC 1200 drive electronics with power supply
- Cooling: Water cooling
- Installation orientation: Upside-down (90° 180°)
- Integrated sealing gas system with electric sealing gas valve 24 V DC
- Protection Class: IP 54
- Interfaces: RS-485, Remote (Profibus/DeviceNet on request)
- Extensive accessories expand the range of applications
- C = Corrosive gas version
- U = Upside-down installation orientation



Dimensions



Technical Data	HiPace [®] 1200 U with TC 1200, DN 200 CF-F, upside down version
Bearing	Hybrid
Compression ratio for Ar	> 1 · 10 ⁸
Compression ratio for H ₂	$6 \cdot 10^{3}$
Compression ratio for He	$2 \cdot 10^5$
Compression ratio for N ₂	> 1 · 10 ⁸
Cooling method, standard	Water
Cooling water consumption	100 l/h

Technical Data	HiPace [®] 1200 U with TC 1200, DN 200 CF-F, upside down version
Cooling water temperature	15-35 °C 59-95 °F 288-308 K
Electronic drive unit	with TC 1200
Flange (in)	DN 200 CF-F
Flange (out)	DN 40 ISO-KF
Fore-vacuum max. for N ₂	2 hPa 1.5 Torr 2 mbar
Gas throughput at full rotational speed for Ar	6 hPa l/s 4.5 Torr l/s 6 mbar l/s
Gas throughput at full rotational speed for H ₂	> 30 hPa l/s > 22.5 Torr l/s > 30 mbar l/s
Gas throughput at full rotational speed for He	16 hPa l/s 12 Torr l/s 16 mbar l/s
Gas throughput at full rotational speed for N ₂	16 hPa l/s 12 Torr l/s 16 mbar l/s
Integrated power supply	yes
Interfaces	RS-485, Remote
Mounting orientation	Upside down (90°-180°)
Operating voltage	100-120/200-240 V AC, 50/60 Hz
Particulate matter	yes
Permissible magnetic field max.	6 mT
Protection category	IP 54
Pumping speed for Ar	1200 l/s
Pumping speed for H ₂	1100 l/s
Pumping speed for He	1300 l/s
Pumping speed for N ₂	1250 l/s
Rotation speed ± 2 %	37800 min ⁻¹
Rotation speed variable	50-100 %
Run-up time	2.5 min
Sound pressure level	50 dB (A)
Ultimate pressure according to PNEUROP	< 5 · 10 ⁻¹⁰ hPa < 3.75 · 10 ⁻¹⁰ Torr < 5 · 10 ⁻¹⁰ mbar
Venting connection	G 1/8"
Weight	40 kg 88.18 lb

Order number	
HiPace® 1200	PM P03 915

Accessories	
Accessories	
Accessory for TC 400/1200 and TM 700	D 4700 040
Y-connector, shielded, M12 for accessories	P 4723 013
Adapter and control cables	DM 004 075 47
Control cable for pumping stations 0.7 m	PM 061 675 AT
HiPace - ACP connection cable	PM 071 142 -X
CF-F, Mounting kit	
Set of hexagon screws for through hole, DN 200 CF-F	DM 040 007 T
** *	PM 016 687 -T
Set of stud screws for through hole, DN 200 CF-F	PM 016 688 -T
CF-F, Sealings, splinter shields, protection	1
screens	
Protection screen for DN 200 CF-F	PM 016 342
Splinter shield for turbopumps, DN 200 CF-F	PM 016 321
Control and display units	
Accessories package for HPU 001/PC	PM 061 005 -T
DCU 002, Display Control Unit	PM 061 348 -T
HPU 001, Handheld Programming Unit	PM 051 510 -T
Fore-vacuum safety valves	
TVV 001 fore-vacuum safety valve, 115 V AC	PM Z01 206
TVV 001 fore-vacuum safety valve, 230 V AC	PM Z01 205
Interface and extension cables	
Interface cable, M12 m straight / M12 m	
straight, 3 m	PM 061 283 -T
Mains cables	
Mains cable 115 V AC, NEMA 5-15 to HAN 3A,	DM 004 407 V
3 m	PM 061 187 -X
Mains cable 208 V AC, NEMA 6-15 to HAN 3A, 3 m	P 4564 309 HB
Mains cable 230 V AC, CEE 7/7 to HAN 3A, 3	1 4004 000 115
m	P 4564 309 HA
Relay boxes	
Relay box, shielded, for backing pumps, 1-	
phase 20 A for TC 400/1200, TM 700 and TCP	
phase 20 A for TC 400/1200, TM 700 and TCP 350, M12	PM 071 285 -X
phase 20 A for TC 400/1200, TM 700 and TCP 350, M12 Relay box, shielded, for backing pumps, 1-	PM 071 285 -X
phase 20 A for TC 400/1200, TM 700 and TCP 350, M12 Relay box, shielded, for backing pumps, 1-phase 7 A for TC 400/1200, TM 700 and TCP	
phase 20 A for TC 400/1200, TM 700 and TCP 350, M12 Relay box, shielded, for backing pumps, 1-phase 7 A for TC 400/1200, TM 700 and TCP 350, M12	PM 071 285 -X PM 071 284 -X
phase 20 Å for TC 400/1200, TM 700 and TCP 350, M12 Relay box, shielded, for backing pumps, 1-phase 7 Å for TC 400/1200, TM 700 and TCP 350, M12 RS-485	
phase 20 Å for TC 400/1200, TM 700 and TCP 350, M12 Relay box, shielded, for backing pumps, 1-phase 7 Å for TC 400/1200, TM 700 and TCP 350, M12 RS-485 Connector M12 to RS-485	PM 071 284 -X
phase 20 Å for TC 400/1200, TM 700 and TCP 350, M12 Relay box, shielded, for backing pumps, 1-phase 7 Å for TC 400/1200, TM 700 and TCP 350, M12 RS-485	PM 071 284 -X PM 061 270 -X
phase 20 Å for TC 400/1200, TM 700 and TCP 350, M12 Relay box, shielded, for backing pumps, 1-phase 7 Å for TC 400/1200, TM 700 and TCP 350, M12 RS-485 Connector M12 to RS-485 Power separator for RS-485	PM 071 284 -X PM 061 270 -X PT 348 132 -T
phase 20 Å for TC 400/1200, TM 700 and TCP 350, M12 Relay box, shielded, for backing pumps, 1-phase 7 Å for TC 400/1200, TM 700 and TCP 350, M12 RS-485 Connector M12 to RS-485 Power separator for RS-485 Termination resistor for RS-485	PM 071 284 -X PM 061 270 -X PT 348 132 -T PT 348 105 -T
phase 20 Å for TC 400/1200, TM 700 and TCP 350, M12 Relay box, shielded, for backing pumps, 1-phase 7 Å for TC 400/1200, TM 700 and TCP 350, M12 RS-485 Connector M12 to RS-485 Power separator for RS-485 Termination resistor for RS-485 USB converter to RS-485 interface	PM 071 284 -X PM 061 270 -X PT 348 132 -T PT 348 105 -T PM 061 207 -T
phase 20 Å for TC 400/1200, TM 700 and TCP 350, M12 Relay box, shielded, for backing pumps, 1-phase 7 Å for TC 400/1200, TM 700 and TCP 350, M12 RS-485 Connector M12 to RS-485 Power separator for RS-485 Termination resistor for RS-485 USB converter to RS-485 interface Y-Connector M12 to RS-485	PM 071 284 -X PM 061 270 -X PT 348 132 -T PT 348 105 -T PM 061 207 -T
phase 20 Å for TC 400/1200, TM 700 and TCP 350, M12 Relay box, shielded, for backing pumps, 1-phase 7 Å for TC 400/1200, TM 700 and TCP 350, M12 RS-485 Connector M12 to RS-485 Power separator for RS-485 Termination resistor for RS-485 USB converter to RS-485 interface Y-Connector M12 to RS-485 Sealing gas	PM 071 284 -X PM 061 270 -X PT 348 132 -T PT 348 105 -T PM 061 207 -T
phase 20 Å for TC 400/1200, TM 700 and TCP 350, M12 Relay box, shielded, for backing pumps, 1-phase 7 Å for TC 400/1200, TM 700 and TCP 350, M12 RS-485 Connector M12 to RS-485 Power separator for RS-485 Termination resistor for RS-485 USB converter to RS-485 interface Y-Connector M12 to RS-485 Sealing gas Sealing gas throttle for 1200–2300, 52.5 ± 7.5	PM 071 284 -X PM 061 270 -X PT 348 132 -T PT 348 105 -T PM 061 207 -T P 4723 010
phase 20 Å for TC 400/1200, TM 700 and TCP 350, M12 Relay box, shielded, for backing pumps, 1-phase 7 Å for TC 400/1200, TM 700 and TCP 350, M12 RS-485 Connector M12 to RS-485 Power separator for RS-485 Termination resistor for RS-485 USB converter to RS-485 interface Y-Connector M12 to RS-485 Sealing gas Sealing gas throttle for 1200–2300, 52.5 ± 7.5 sccm Sealing gas throttle for HiPace 1200 - 2300 Sealing gas throttle for HiPace 400/700/800 P	PM 071 284 -X PM 061 270 -X PT 348 132 -T PT 348 105 -T PM 061 207 -T P 4723 010 PM Z01 325 PM Z01 319
phase 20 Å for TC 400/1200, TM 700 and TCP 350, M12 Relay box, shielded, for backing pumps, 1-phase 7 Å for TC 400/1200, TM 700 and TCP 350, M12 RS-485 Connector M12 to RS-485 Power separator for RS-485 Termination resistor for RS-485 USB converter to RS-485 USB converter to RS-485 Sealing gas Sealing gas throttle for 1200–2300, 52.5 ± 7.5 sccm Sealing gas throttle for HiPace 1200 - 2300 Sealing gas throttle for HiPace 400/700/800 P and C version and HiPace 1200 - 2300	PM 071 284 -X PM 061 270 -X PT 348 132 -T PT 348 105 -T PM 061 207 -T P 4723 010 PM Z01 325
phase 20 Å for TC 400/1200, TM 700 and TCP 350, M12 Relay box, shielded, for backing pumps, 1-phase 7 Å for TC 400/1200, TM 700 and TCP 350, M12 RS-485 Connector M12 to RS-485 Power separator for RS-485 Termination resistor for RS-485 USB converter to RS-485 interface Y-Connector M12 to RS-485 Sealing gas Sealing gas throttle for 1200–2300, 52.5 ± 7.5 sccm Sealing gas throttle for HiPace 1200 - 2300 Sealing gas throttle for HiPace 400/700/800 P and C version and HiPace 1200 - 2300 Sealing gas valve, shielded, HiPace	PM 071 284 -X PM 061 270 -X PT 348 132 -T PT 348 105 -T PM 061 207 -T P 4723 010 PM Z01 325 PM Z01 319
phase 20 Å for TC 400/1200, TM 700 and TCP 350, M12 Relay box, shielded, for backing pumps, 1-phase 7 Å for TC 400/1200, TM 700 and TCP 350, M12 RS-485 Connector M12 to RS-485 Power separator for RS-485 Termination resistor for RS-485 USB converter to RS-485 interface Y-Connector M12 to RS-485 Sealing gas Sealing gas throttle for 1200–2300, 52.5 ± 7.5 sccm Sealing gas throttle for HiPace 1200 - 2300 Sealing gas throttle for HiPace 400/700/800 P and C version and HiPace 1200 - 2300 Sealing gas valve, shielded, HiPace 400/700/800 P and C with TC 400 and HiPace	PM 071 284 -X PM 061 270 -X PT 348 132 -T PT 348 105 -T PM 061 207 -T P 4723 010 PM Z01 325 PM Z01 319 PM Z01 318
phase 20 Å for TC 400/1200, TM 700 and TCP 350, M12 Relay box, shielded, for backing pumps, 1-phase 7 Å for TC 400/1200, TM 700 and TCP 350, M12 RS-485 Connector M12 to RS-485 Power separator for RS-485 Termination resistor for RS-485 USB converter to RS-485 USB converter to RS-485 Sealing gas Sealing gas throttle for 1200–2300, 52.5 ± 7.5 sccm Sealing gas throttle for HiPace 1200 - 2300 Sealing gas throttle for HiPace 400/700/800 P and C version and HiPace 1200 - 2300 Sealing gas valve, shielded, HiPace 400/700/800 P and C with TC 400 and HiPace 1200 - 2300 with TC 1200	PM 071 284 -X PM 061 270 -X PT 348 132 -T PT 348 105 -T PM 061 207 -T P 4723 010 PM Z01 325 PM Z01 319
phase 20 Å for TC 400/1200, TM 700 and TCP 350, M12 Relay box, shielded, for backing pumps, 1-phase 7 Å for TC 400/1200, TM 700 and TCP 350, M12 RS-485 Connector M12 to RS-485 Power separator for RS-485 Termination resistor for RS-485 USB converter to RS-485 interface Y-Connector M12 to RS-485 Sealing gas Sealing gas throttle for 1200–2300, 52.5 ± 7.5 sccm Sealing gas throttle for HiPace 1200 - 2300 Sealing gas throttle for HiPace 400/700/800 P and C version and HiPace 1200 - 2300 Sealing gas valve, shielded, HiPace 400/700/800 P and C with TC 400 and HiPace	PM 071 284 -X PM 061 270 -X PT 348 132 -T PT 348 105 -T PM 061 207 -T P 4723 010 PM Z01 325 PM Z01 319 PM Z01 318
phase 20 Å for TC 400/1200, TM 700 and TCP 350, M12 Relay box, shielded, for backing pumps, 1-phase 7 Å for TC 400/1200, TM 700 and TCP 350, M12 RS-485 Connector M12 to RS-485 Power separator for RS-485 Termination resistor for RS-485 USB converter to RS-485 USB converter to RS-485 Sealing gas Sealing gas Sealing gas throttle for 1200–2300, 52.5 ± 7.5 sccm Sealing gas throttle for HiPace 1200 - 2300 Sealing gas throttle for HiPace 400/700/800 P and C version and HiPace 1200 - 2300 Sealing gas valve, shielded, HiPace 400/700/800 P and C with TC 400 and HiPace 1200 - 2300 with TC 1200 Shielded heating suitable for TC 400 PB, TC	PM 071 284 -X PM 061 270 -X PT 348 132 -T PT 348 105 -T PM 061 207 -T P 4723 010 PM Z01 325 PM Z01 319 PM Z01 318
phase 20 Å for TC 400/1200, TM 700 and TCP 350, M12 Relay box, shielded, for backing pumps, 1-phase 7 Å for TC 400/1200, TM 700 and TCP 350, M12 RS-485 Connector M12 to RS-485 Power separator for RS-485 Termination resistor for RS-485 USB converter to RS-485 interface Y-Connector M12 to RS-485 Sealing gas Sealing gas Sealing gas throttle for 1200–2300, 52.5 ± 7.5 sccm Sealing gas throttle for HiPace 1200 - 2300 Sealing gas throttle for HiPace 400/700/800 P and C version and HiPace 1200 - 2300 Sealing gas valve, shielded, HiPace 400/700/800 P and C with TC 400 and HiPace 1200 - 2300 with TC 1200 Shielded heating suitable for TC 400 PB, TC 1200 and TM 700	PM 071 284 -X PM 061 270 -X PT 348 132 -T PT 348 105 -T PM 061 207 -T P 4723 010 PM Z01 325 PM Z01 319 PM Z01 318
phase 20 Å for TC 400/1200, TM 700 and TCP 350, M12 Relay box, shielded, for backing pumps, 1-phase 7 Å for TC 400/1200, TM 700 and TCP 350, M12 RS-485 Connector M12 to RS-485 Power separator for RS-485 Termination resistor for RS-485 USB converter to RS-485 USB converter to RS-485 Sealing gas Sealing gas Sealing gas throttle for 1200–2300, 52.5 ± 7.5 sccm Sealing gas throttle for HiPace 1200 - 2300 Sealing gas throttle for HiPace 400/700/800 P and C version and HiPace 1200 - 2300 Sealing gas valve, shielded, HiPace 400/700/800 P and C with TC 400 and HiPace 1200 - 2300 with TC 1200 Shielded heating suitable for TC 400 PB, TC 1200 and TM 700 Heating jacket, shielded, for HiPace 1200/1500	PM 071 284 -X PM 061 270 -X PT 348 132 -T PT 348 105 -T PM 061 207 -T P 4723 010 PM Z01 325 PM Z01 319 PM Z01 318 PM Z01 313
phase 20 Å for TC 400/1200, TM 700 and TCP 350, M12 Relay box, shielded, for backing pumps, 1-phase 7 Å for TC 400/1200, TM 700 and TCP 350, M12 RS-485 Connector M12 to RS-485 Power separator for RS-485 Termination resistor for RS-485 USB converter to RS-485 interface Y-Connector M12 to RS-485 Sealing gas Sealing gas Sealing gas throttle for 1200–2300, 52.5 ± 7.5 sccm Sealing gas throttle for HiPace 1200 - 2300 Sealing gas throttle for HiPace 400/700/800 P and C version and HiPace 1200 - 2300 Sealing gas valve, shielded, HiPace 400/700/800 P and C with TC 400 and HiPace 1200 - 2300 with TC 1200 Shielded heating suitable for TC 400 PB, TC 1200 and TM 700 Heating jacket, shielded, for HiPace 1200/1500 with TC 1200, 208 V AC, UL plug	PM 071 284 -X PM 061 270 -X PT 348 132 -T PT 348 105 -T PM 061 207 -T P 4723 010 PM Z01 325 PM Z01 319 PM Z01 318 PM Z01 313
phase 20 Å for TC 400/1200, TM 700 and TCP 350, M12 Relay box, shielded, for backing pumps, 1-phase 7 Å for TC 400/1200, TM 700 and TCP 350, M12 RS-485 Connector M12 to RS-485 Power separator for RS-485 Termination resistor for RS-485 USB converter to RS-485 USB converter to RS-485 Sealing gas Sealing gas Sealing gas throttle for 1200–2300, 52.5 ± 7.5 sccm Sealing gas throttle for HiPace 1200 - 2300 Sealing gas throttle for HiPace 400/700/800 P and C version and HiPace 1200 - 2300 Sealing gas valve, shielded, HiPace 400/700/800 P and C with TC 400 and HiPace 1200 - 2300 with TC 1200 Shielded heating suitable for TC 400 PB, TC 1200 and TM 700 Heating jacket, shielded, for HiPace 1200/1500 with TC 1200, 115 V AC, UL plug Heating jacket, shielded, for HiPace 1200/1500	PM 071 284 -X PM 061 270 -X PT 348 132 -T PT 348 105 -T PM 061 207 -T P 4723 010 PM Z01 325 PM Z01 319 PM Z01 318 PM Z01 313

Accessories	
Venting accessory with small flange, G 1/8", hoses, air drier	
TTV 001, dryer for venting turbopumps	PM Z00 121
Venting valve (normally closed)	
Venting valve, shielded, 24 V DC, G 1/8", for connection to TC 400/1200 and TM 700	PM Z01 291
Vibration damper	
Vibration damper for HiPace 800/1200, DN 200 CF-F	PM 006 669 -X